



**Quicksilver Lubrication/Sealant Application Points**

- Power Trim and Steering Fluid (92-90100A12)
- Loctite 271 (Obtain Locally)
- Liquid Neoprene (92-25711-2)

NOTE: Lubricate all O-rings and seals with

| Parts List |       |          |                           |     |         |          |
|------------|-------|----------|---------------------------|-----|---------|----------|
| Ref        | Class | Part     | Description               | Qty | Comment | Footnote |
| -          |       | 824051   | POWER TRIM PUMP           | 1   |         |          |
| 1          |       | 811666A  | 1 SHOCK ROD ASSEMBLY      | 1   |         |          |
| 2          |       | 813428   | 1 CYLINDER END CAP        | 1   |         |          |
| 3          |       | 813432A  | 3 CYLINDER SEAL KIT       | 1   |         |          |
| 4          |       | 810776   | 1 MEMORY PISTON KIT       | 1   |         |          |
| 5          |       | 811669A  | 1 CYLINDER                | 1   |         |          |
| 6          |       | 811678A  | 6 SCREW AND SEAL KIT      | 1   |         |          |
| 7          |       | 809901A  | 2 PUMP/MANIFOLD           | 1   |         |          |
| 8          |       | 823180A  | 1 ROCKER ARM              | 1   |         |          |
| 9          | 10    | 813436   | 1 SCREW KIT               | 1   |         |          |
| 10         |       | 811671   | 1 DRIVE SHAFT             | 1   |         |          |
| 11         |       | 811626A  | 3 SEAL KIT (W/CASE BOLTS) | 1   |         |          |
| 12         |       | 811673   | 1 RESERVOIR               | 1   |         |          |
| 13         | 22    | 813435   | 1 PLUG KIT                | 1   |         |          |
| 14         |       | 813442A  | 2 RELIEF VALVE KIT        | 1   |         |          |
| 15         |       | 811624   | 1 FRAME AND FIELD KIT     | 1   |         |          |
| 16         |       | 811627   | 1 ARMATURE KIT            | 1   |         |          |
| 17         |       | 12665    | 1 BRUSH SPRING KIT        | 1   |         |          |
| 18         |       | 811625   | 1 BRUSH CARD KIT          | 1   |         |          |
| 19         | 17    | 818898   | 1 ANCHOR PIN              | 1   |         |          |
| 20         | 17    | 821539   | 2 GROOVE PIN              | 2   |         |          |
| 21         |       | 99625    | 1 SHAFT                   | 1   |         |          |
| 22         |       | 818298A  | 1 ANODE ASSEMBLY          | 1   |         |          |
| 23         | 10    | 40003    | 30 SCREW                  | 2   |         |          |
| 24         | 12    | 29245    | 2 WASHER                  | 2   |         |          |
| 25         | 84    | 17201A   | 2 TRIM HARNESS ASSEMBLY   | 1   |         |          |
| 26         | 10    | 817626   | 2 SCREW                   | 2   |         |          |
| 27         |       | 69205    | 2 C-WASHER                | 2   |         |          |
| 28         | 54    | 22875    | 2 CLAMP                   | 2   |         |          |
| 29         | 89    | 818997A  | 1 SOLENOID                | 2   |         |          |
| 30         | 23    | 818968   | 4 BUSHING                 | 4   |         |          |
| 31         | 25    | 818967   | 4 GROMMET                 | 4   |         |          |
| 32         | 10    | 40011109 | 4 SCREW                   | 4   |         |          |
| 33         | 12    | 40023    | 14 WASHER                 | 4   |         |          |
| 34         | 11    | 26419    | 4 NUT (8-32 BRASS)        | 4   |         |          |
| 35         | 13    | 26992    | 4 LOCKWASHER              | 4   |         |          |
| 36         | 11    | 64015    | 4 NUT (1/4 - 20)          | 4   |         |          |